

Cast Lam

Protac™ Cast Lam is a 1.6 mil (40µ) gloss clear cast PVC laminating film, coated on one side with a permanent, solvent-based acrylic adhesive that is protected by a 160gsm white 2 side PE coated kraft release paper. Protac™ Cast Lam has a high cohesive strength and good water resistance, ensuring a strong, reliable bond to multiple substrates.

- IDEAL FOR LAMINATING UV PRINTED IMAGES
- IDEAL FOR VEHICLE WRAPS
- SUITABLE FOR INTERIOR AND EXTERIOR USE (UP TO 10 YEARS WHEN PAIRED WITH DRYTAC'S PROTAC® CAST AIR GLOSS)

Recommended to be paired with Drytac's Polar® Cast Air Gloss for vehicle wraps.

For more information, performance and warranty guidelines please contact your local Drytac office.

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TECHNICAL SPECIFICATION

PRODUCT STRUCTURE

Film	Gloss Clear Soft PVC
Adhesive	Permanent Solvent Based Acrylic
Release Liner	160gsm White 2 Side PE coated Kraft Release Paper

PRODUCT CHARACTERISTIC

Film Weight	1.6 mil (40µ) 2.4 mil (60µ)
Adhesive Layer	0.8 mil (20µ) (60µ)
UV Protection Factor	Yes
Outdoor Durability	10 years
Application Temperature	>50°F (10°C)
Service Temperature Range	-4°F to 149°F (-20°C to 65°C)
Shelf Life	2 years
Storage Conditions	68°F to 75°F (20°C to 24°C); 45 - 55% Relative Humidity

PROCESS SETTINGS

Equipment Type & Temperature	Speed
Roller Laminator Room temperature to 104°F (40°C)	1 ft to 8 ft (0.3m to 2.5m) per minute
Press	Not recommended

DRYTAC®
ADHESIVE SCIENCE

Europe

Filwood Road,
Fishponds,
Bristol, BS16 3RY,
United Kingdom
bristol@drytac.com
Tel: +44 (0) 117 958 6500

Canada

30 Driver Road,
Brampton,
Ontario, L6T 5V2,
Canada
toronto@drytac.com
Tel: +1 800.353.2883

USA

5401-B Eubank Road,
Sandston,
Virginia, 23150,
USA
customerservice@drytac.com
Tel: +1 800.280.6013